

Amendments to the Claims

1-3. (Canceled).

4. (Currently Amended) A core lamination structure of a motor in which a laminated body is formed by laminating a plurality of lamination sheets of thin plate ~~having predetermined shape~~, and the respective lamination sheets are fixedly coupled ~~together~~ by coupling means which are formed on ~~each of~~ the respective lamination sheets constructing the laminated body so as to be connected ~~together~~ in a row with adjacent lamination sheets ~~and to be moved so that adjacent lamination sheets are respectively moved to the side direction relatively, whereby the laminated body is formed with a curved surface portion.~~

5. (Original) The structure of claim 4, wherein the coupling means formed on the respective lamination sheets are fixedly coupled by caulking successively and sequentially.

6. (Currently Amended) The structure of claim 4, wherein the coupling means is a caulking portion comprising two moving space holes formed ~~on one side of~~ in the respective lamination sheets ~~to allow adjacent lamination sheets to move respectively~~ as penetrating the sheets, and a bending coupling portion located between the two moving space holes ~~and which~~ will be bent when a

caulking process is made.

7. (Currently Amended) The structure of claim 6, wherein a ~~length~~  
~~side movement~~ direction of the caulking portion is formed to be same as a  
~~length~~ direction of a path portion formed on the respective lamination sheet  
~~perpendicular to the curved side surface portion of the laminated body.~~

8. (Currently Amended) The structure of claim 4, wherein the  
coupling means is to forms coupling portions, which are protruded to be  
engaged with each other, on the respective lamination sheets constructing the  
laminated body so as to move relatively with the adjacent lamination sheets,  
and to fixedly couple the laminated body by the engaging of the coupling  
portion on the respective lamination sheets.

9. (Withdrawn – Currently Amended) The structure of claim 8,  
wherein the lamination sheet constructing the laminated body comprises:

a path portion including a lengthwise plate of “ $\square$ ” shape having a  
predetermined width and length and a first and second transverse plates bent  
and extended from both ends of the lengthwise plate, and a part of a bobbin in  
which a coil is wound;

a pole portion formed on both ends of the first and second transverse plates to form poles; and

the coupling portion protruded on one ~~sides~~ side of the first and second transverse plates of the path portion to have a predetermined width and length by being pressed.

10. (Withdrawn – Currently Amended) The structure of claim 9, wherein the coupling portion comprises a first ~~slant plate~~ and a second slant plates ~~plate bent to be slant for the plate of the path portion slanted~~ and to have a predetermined length on one side of the path portion, and a connecting flat plate for connecting both ends of the first and second slant plates.

11. (Withdrawn – Currently Amended) The structure of claim 10, wherein the first and second slant plates and the connecting flat plate are formed to be protruded toward one side so that cross-sections of the plates form trapezoid shapes, and a length of an inner side surface of the connecting flat plate is longer than that of an outer side surface of the connecting flat plate.

12. (Withdrawn – Currently Amended) The structure of claim 9, wherein the length direction of the coupling portion is the same as that of the

first and second transverse plates on the path portion.

13. (Withdrawn – Currently Amended) The structure of claim 9, wherein a cross-section in a length direction of the coupling portion is formed as a trapezoid, and a protruded width on a protruded surface is smaller than a concave width on a concave surface.

14. (New) A lamination sheet comprising:  
a coupling portion specifically configured to allow caulking of a plurality of lamination sheets in a first direction and caulking in a second direction different from the first direction.

15. (New) The structure of claim 14, wherein the lamination sheets form a laminated body.

16. (New) The structure of claim 15, wherein the first direction is a row direction of stacking the lamination sheets to form the laminated body

17. (New) The structure of claim 14, wherein the caulking in the second direction forms a curved side surface on the laminated body.

18. (New) The structure of claim 17, wherein the second direction is relatively perpendicular to the curved side surface portion of the laminated body.

19. (New) A core lamination structure of a motor in which a laminated body is formed by laminating a plurality of lamination sheets of thin plate, and the respective lamination sheets are fixedly coupled together by coupling means which are formed on the respective lamination sheets constructing the laminated body so as to be connected together in a row with adjacent lamination sheets,

wherein the coupling means is a caulking portion comprising two moving space holes formed on one side of the respective lamination sheets to allow adjacent lamination sheets to move with respect to one another, and a bending coupling portion located between the two moving space holes which will be bent when a caulking process is performed.

20. (New) The structure of claim 19, wherein a side movement direction of the caulking portion is perpendicular to a curved side surface portion of the laminated body.